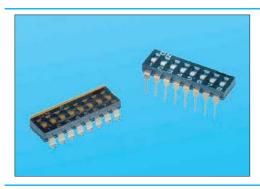




# NDI(R) / DM(R) Madhine Insertable Type





### **FEATURES**

- 1. Splay terminals allow for automatic insertion by IC insertion machine.
- 2. Straight terminals are available for manual insertion.
- 3.Insert molding of terminals and ultrasonic welding improve flux proofness and enable flux washing in whole by top tape sealing.
- 4.NDI series (raised actuator) and NDIR series (recessed actuator) available for different purposes.
- 5. Double contacts offers high reliability.
- 6. Vapor phase solderable, IR-reflow solderable.

# **SPECIFICATIONS**

CONTACT RATING: 25mA @24 VDC (switching Rating) 100mA @50VDC(non-switching Rating)

ELECTRICAL LIFE:2000 operations min. @ 24VDC,25mA

CONTACT RESISTANCE: 50 m  $\Omega$  max. initial

INSULATION RESISTANCE: 100 MΩ min. at 500 VDC

DIELECTRIC STRENGTH: 500 V AC /1 min

OPERATION FORCE: 1000 gf max

STORAGE TEMPERATURE: -40°C to 85°C

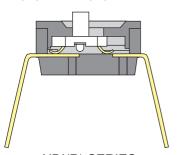
**CIRCUIT: SPST** 

#### **MATERIALS**

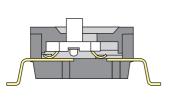
COVER: UL94V-0 PPS, Thermoplastic (Black) BASE: UL94V-0 PPS, Thermoplastic(Black) ACTUATOR: UL94V-0 Nylon, Thermoplastic(white) CONTACT PLATING: Gold plating over nickel

TERMINAL PLATING: Gold plated

# **CONTACT SYSTEM OF** NDI(R) & DM(R) SERIES

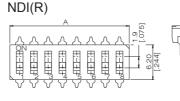


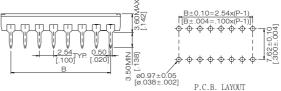
NDI(R) SERIES



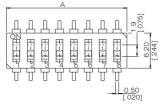
DM(R) SERIES

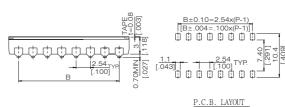
# **DIMENSIONS**



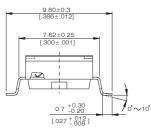


DM(R)

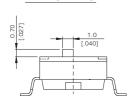




# **TERMINAL TYPE**



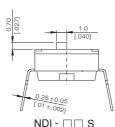
**DMR SERIES** 



**DM SERIES** 



NDIR - □□S



7.62±0.50  $[.300 \pm .020]$ 

NDIR - □□H



NDI - □□ H

General Tolerance: ±0.2mm(±0.008")

F-03



# NDI(R) / DM(R) Machine Insertable Type

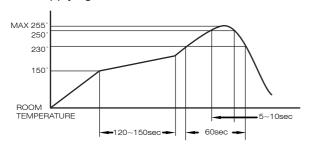


# SOLDERING AND CLEANING PROCESSES

 $\triangle$  Keep all switch contacts in their "OFF" position for all operations.

△ WAVE SOLDERING: Recommended solder temperature at 500°F (260°C) max. 5 seconds. For through hole type.

△ HAND SOLDERING: Use a soldering iron of 30 Watts controlled at 350 °C approximately 5 seconds. while applying solder.

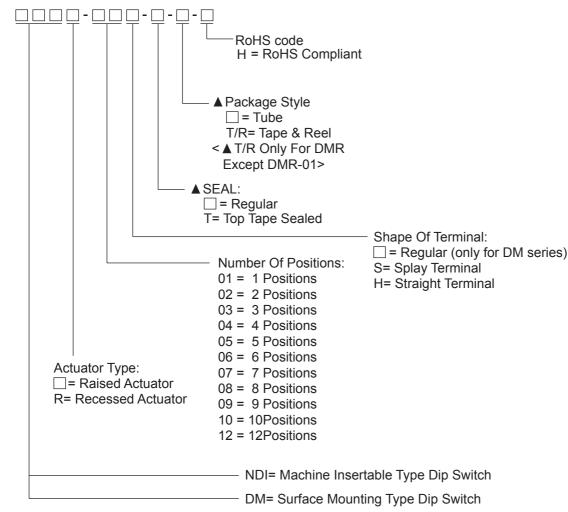


△ Reflow Temperature Profile.

△ Care should be exercised so that flux from the upper part of the printed circuit board does not adhere to the switch.

△ Do not clean the switch body except with top tape sealed type, which can only spray of cleaning method from top s/w.

## **HOW TO ORDER**



## **MODELS**

DM - 12 DMR - 12	NDI — 12 NDIR — 12	12	31.42[1.237]	27.94[1.100]
DM - 10 DMR - 10	NDI — 10 NDIR — 10	10	26.34[1.037]	22.86[.900]
DM - 09 DMR - 09	NDI — 09 NDIR — 09	9	23.80[.937]	20.32[.800]
DM - 08 DMR - 08	NDI — 08 NDIR — 08	8	21.26[.837]	17.78[.700]
DM — 07 DMR — 07	NDI — 07 NDIR — 07	7	18.72[.737]	15.24[.600]
DM - 06 DMR - 06	NDI — 06 NDIR — 06	6	16.18[.637]	12.70[.500]
DM - 05 DMR - 05	NDI — 05 NDIR — 05	5	13.64[.537]	10.16[.400]
DM - 04 DMR - 04	NDI — 04 NDIR — 04	4	11.10[.437]	7.62[.300]
DM - 03 DMR - 03	NDI — 03 NDIR — 03	3	8.56[.337]	5.08[.200]
DM - 02 DMR - 02	NDI — 02 NDIR — 02	2	6.02[.237]	2.54[.100]
DM — 01 DMR — 01	NDI — 01 NDIR — 01	1	3.48[.137]	_
PROD. NO.		NO.OF POS.	DIM. A	DIM. B

SCHEMATIC(TYP.)

TOGGLE

ROCKER

ALIDE B

PIISHRITT

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